



RELEASED
20.12.03

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PPP

Part Number	D206-642-511	Box Part Number	BX104	Dimension	L x W x H
Description	Float Skidtube, LH		BX21		179 x 12 x 6
		Other Packaging	MF6812		30.5 x 8
		Logo Decals	D2728-1		

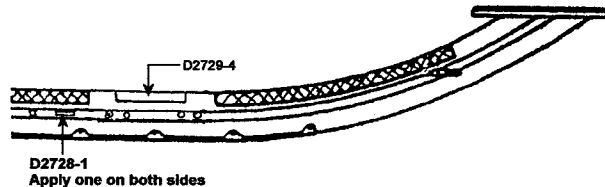
Packaging Instructions and Decal Placement

D206-642-511

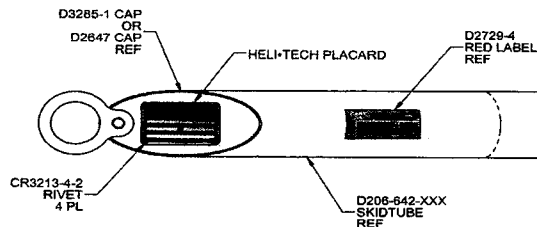
***Double up on Plywood ends when making box.**

Apply labels D2729-4 and D2728-1 as per drawing.

Wrap float skidtube in plastic bag. Take the MF6812 and cut 1/4 inch off one side only. Place (4) pieces of MF6812 at the bottom of the box and (2) pieces of 2" foam at each ends of the box. Place float skidtube in the box. Apply MF6812 on top to correspond with bottom foam already in place. Put hardware in box 21. Place the box and the paperwork with the float skidtube and close box. Add in two pieces of edge board to inside top of skidtube box. Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo. Add four pieces of edge board, one per angle of box. Staple ends. Tie wrap over top again. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014



For skidtubes that are manufactured as a PMA replacement part, a Heli-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

DART			
US #5735484 / CA #2222184 / EURO #0828655			
P/N	D206-642-511	CHG	CHG006
DESC	Float Skidtube, LH	STC	SH98-4
LOT	SXXXXXX	STC	SA00475SE
MODEL	Bell 206L/L1/L3/L4/407	STC	
TC APPROVAL # 119 89		MADE IN CANADA	

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
FLOAT SKIDTUBE, LH		
P/N: D206-642-511		CHG006
S/N: SXXXXXX		

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Date: 20.12.03